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GAINUP

INDUSTRIES INDIA PVT. LTD.



MOTIVATED

By

Team Work



Moving Forward...

A name synonymous with quality and excellence for over two decades



Operated by
GREEN POWER

STEP
with **GAIN** **UP**

Part
01

Part
02

Part
03

Part
04

Part
05

ABOUT US

YARN DIVISION

SOCKS DIVISION

GARMENTS DIVISION

GLOVES DIVISION

The GENESIS



Gainup industries India Pvt Ltd, established in the year 2003, is a fast growing world class textile agglomerate comprising manufacturing facilities for **YARNS, SOCKS, GARMENTS** and **GLOVES**, mainly doing exports to reputed brand in the global markets. Gainup products are known for consistent quality and retained major customers by sustaining quality standards operation for past 18 years. Gainup caters to the requirements of domestic and international market with innovative and exhaustive product range and expanding capacity by installing state of the art machineries in each division.

Gainup has established high quality standard in production and social compliance practices recognized by major international customers. Gainup is a fully complied unit of **ISO 9001:2018, SA8000, OEKO TEX, GOTS, SEDEX, WRAP, BSCI, CTPAT** and other major social compliance audit requirements and it is in continuous process of improvement.

Gainup is located in Dindigul District, Tamil Nadu, India approximately 60 kms from Madurai Air Port or 160 kms from Coimbatore Airport or 130 kms from Tirupur city which is global hub of Knitted Garments manufacturing in India. Nearest port of Loading to Tuticorin 196 kms and Chennai 400 kms. Gainup established on a 75 Acres land (3.27 Million Sq.ft. or appx 0.303 Million Sq.mt.) plot with a built up area of over 666,580 sq ft. Gainup has progressed dynamically and new division were started to cater to needs of major global brands demand.



Gaining Trust Growing with Confidence



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VISION

"To strive relentlessly with an aim to achieve excellence in all businesses that GAINUP INDUSTRIES INDIA PVT. LTD., ventures into with the objective of becoming an organization that all its employees and associates are proud of "

MISSION

"Our mission at M/s GAINUP INDUSTRIES INDIA PVT. LTD., is to enhance manufacturing and exporting of yarn, knitted socks, readymade garments and gloves through innovation, leadership and public service. Innovation by providing unparalleled value combined with flexibility and risk taking ability, leadership by delivering exceptional performance in every domain and corporate responsibility through service to society."



Made with Passion & Dedication

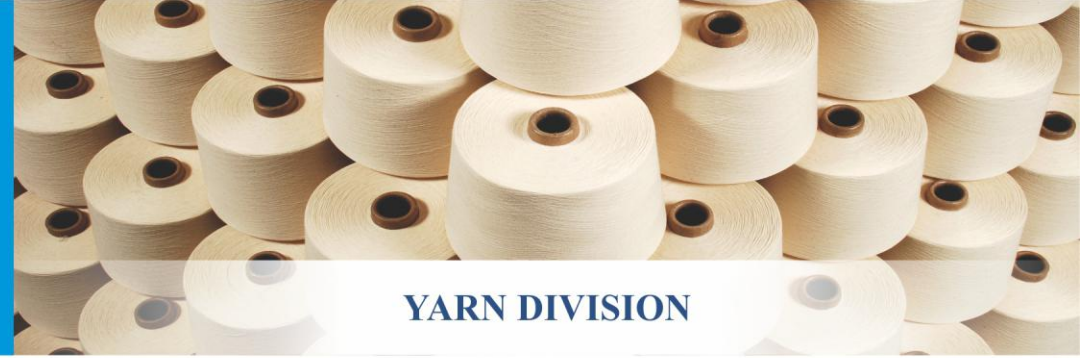


Highly experienced management team, reinforced with strong technical team lead by experts in each division with experience of more than 15 years in manufacturing, has established global standard of manufacturing operations and quality standard. Gainup following LEAN manufacturing system in production and it has implemented 5S quality system in all division.

Gainup, in its constant endeavor and commitment to fulfill organizations' social responsibility, has initiated various welfare activities for employees and Environmental activities. Gainup always believe that employees are the back bone of any growing organization and we follow the principle of "TAKE CARE OF EMPLOYEES WHO ARE TAKING CARE OF OUR BUSINESS".

Gainup has established Green Power generation by installing WIND MILLS with installed capacity of more than 5.6 MW and BIO-GAS plant for all canteen cooking purpose. Our total power consumption is met by our own WIND MILL power and proud to be part of global initiative on **GREEN POWER**.

Keep Pace with INTERNATIONAL STANDARD



YARN DIVISION

State of the art machineries installed in spinning mill, established in the year 2003. At present installed with 30,000 spindles capable to produce appx 7000 MT of quality yarn, count ranging from 16s to 40s count both Hosiery and Warp yarn, per annum and established itself as one of the best mills in this location and supplying premium quality COMPACTED cotton yarns.

Gainup has established themselves as a premium quality yarn producer exporting to various countries. It has installed latest technology machines to remove yarn contamination and state of art technology for COMPACT yarn production. With Strong technical team and state of art machineries, Gainup could able to produce premium quality SLUB YARN, COMPACTED YARN in various counts. Highly experienced Quality Assurance team supported with sophisticated in house yarn testing laboratory, ensure consistence quality standard of yarn.





Quality is Our
Middle Name



We are manufacturing three type of special grade Yarns. **100% cotton combed yarn** which is a softer version of regular cotton. **Organic cotton yarn** grown without the use of toxic and persistent pesticides and synthetic fertilizers which have a low impact on the environment. **Better cotton initiative (BCI)** that promotes better standards in cotton farming which accounts for 14 % of global cotton production.



Sustained Quality and EFFICIENCY



SOCKS DIVISION

One of the biggest socks manufacturers in India, capable of knitting Socks for Men, Women and Children in variety of needle counts and styling. Socks is made out of Cotton, Organic Cotton, Modal, Wool, Nylon, Polyester covering all different Category of socks like Casual Socks, Sports Socks, Design Socks, Terry Socks etc.

Gainup socks division is in this field for more than 12 year and our team has pioneered the socks technology and become expertise in different types of socks manufacturing supported with latest machine technology available in the global market. Management also keen on expanding our production capacity and adding latest machines technology every year to sustain with the leadership of being the biggest socks manufacturer in INDIA.

Gainup is catering to major global SOCKS brands with sustained Quality standards for more than 12 years consistently and the global brands list is growing every year. Our team is trained and sustained capability in catering to global brands by maintained highest standard of production operation efficiency and maintaining the quality as per the international standard. Our steadfast commitment to improve the operational efficiency and cost reductions has attracted many global SOCKS brands to tie up with us for long term partnership in their supply chain operations.

Gainup has a top of the line laboratory equipped with world class instruments including Yarn tester for testing imperfections, Uniformity, Strength, Twist and Color fastness for light and rubbing, Color matching devise, Pilling tester, Socks Stretch tester, Shrinkage and Tearing Strength testers.





RESEARCH & INNOVATION

All Incoming Raw Material including our own mill yarn in cotton, Nylon, Elastane, Rubber etc are thoroughly tested at pre-production stage and after complete compliance of quality standards are taken for production. Pre-production activities are carried out to ascertain the quality standard before taking to the bulk production process.

VALUE ADDITION OPERATION

Gainup has in house embroidery and printing machines capable to adding value to the SOCKS produced by creating unique embroidery logo, anti-skid print for various types of socks, silicone Gel print on Socks, other printing and Embroidery design requirement are being done to add value to the products.

Gainup has in house washing and Dryer machines to process ANTI MICRO BACTERIAL WASH, ENZYME WASH, ANTI SKID FINISH, MOUSQUITO REPELLENT, ALOE VERA WASH to add value to the products.

Gainup has latest computerized machines capable of making TERRY SOCKS WITH DESIGN, SPACE TERRY, modern design patterns with high productivity and efficiency. Latest addition of machines includes AUTO TOE CLOSURE MACHINE, which is a value addition to existing quality standard.

Gainup is the only SOCKS manufacturer in INDIA with highest number of AUTO TOE CLOSURE machine installed as on date and its planning to add more machine to existing capacity.

SOCKS DESIGN CAPACITY

Gainup has separate Product development team located in factory and overseas locations. GAINUP is having its own design team located in UK to support the design and development activities for BUYERS located in UK and EUROPE. Any buyers interested to take up our service are coordinating with UK design team to speed up the development process.



Every Pair Beyond Compare



Gainup has capacity to make socks for different category like MENS, WOMEN, KIDS and INFANTS covering all occasion and age group. Our Design team is capable to make design with more than 12 colors in a socks and our modern updated machines are capable to producing multiple styles and range of designs with multiple colors.

Gainup is working with major brands globally and expanding their production capacity every year. Currently producing **48 million pairs** of socks per annum to all major customer and planning to add another 24 million pair of socks capacity. Technical team headed by experts in SOCKS field for more than 25 years are updated with Technology available globally and product design and development is done for latest trend of style and design. Latest technology machines are added to the existing capacity and old machines are replaced by

state of the art technology new computerized machines. All our machines are capable of switching different Needle count cylinders and we are equipped with more than 320 spare cylinders in different Needle count to switch over the required Needle count as per buyers requirements. This type of flexibility totally avoid bottle neck in production of any particular Needle cylinder requirement and ensure smooth production planning and control. Most of the installed machines are capable of making both PLAIN and TERRY socks as per the list provided below.

Gainup has in house washing department capable of doing ANTI MICROBIAL wash and other ENZYME wash. Washing capacity also increased in ratio with production capacity addition and new washing plants are installed to cover the production capacity addition.





Gainup

Fact Sheet

State of the art BOARDING machines are installed with more than 130% of the production capacity to maintain smooth flow of production operation. Boarding machines are supported with fully automated conveyor system for smooth flow of Pairing.

Stringent procedure is in place of packing area and all goods are passed through **Needle detector** before taking up for packing. CT - PAT complied packing area ensure that all packed goods are 100% safe ensure metal free products and packing done in compliance with CT-PAT requirement. Fully Automated RFID counting work station system is place to ensure proper packing without any packing error.

Gainup stringent commitment to global quality standards has been the key factor behind our success and phenomenal growth. Our priority for Quality and our team Quality consciousness ensure quality standards in all stages of production.

Gainup is having global vision on the social compliance and past several years it has sustained with compliance requirement of **ISO 9001 : 2018**, **SA 8000**, **OEKO TEX**, **GOTS (Organic)**, **SEDEX**, **WRAP**, **BSCI**, **CT-PAT**.



Needle	Plain or Terry	Cylinder	No. of M/c	No. of Cylinder
84	Possible to Produce Terry & Plain	Single		05
92	Plain Socks Knitting Machine	Single	04	
108	Plain Socks Knitting Machine	Single	14	
	Possible to Produce Terry & Plain	Single	04	47
120	Plain Socks Knitting Machine	Single	16	
	Possible to Produce Terry & Plain	Single	26	75
132	Plain Socks Knitting Machine	Single	09	
	Possible to Produce Terry & Plain	Single	10	11
144	Plain Socks Knitting Machine	Single	35	
	Possible to Produce Terry & Plain	Single	50	79
156	Plain Socks Knitting Machine	Single	09	
	Possible to Produce Terry & Plain	Single	282	50
168	Plain Socks Knitting Machine	Single	51	
	Possible to Produce Terry & Plain	Single	90	05
180	Plain Socks Knitting Machine	Single		10
200	Plain Socks Knitting Machine	Single		39
Grand Total			600	321

Integration is Key to Excellence



GARMENTS DIVISION



GARMENT DIVISION

Gainup has established themselves as one of the reliable and efficient manufacturers and exporter of KNITTED, WOVEN and DENIM garments. Fully integrated garment manufacturing unit with own spinning yarn division, in-house printing and Embroidery machines, ETON Production line and capable of producing more than 0.9 to 1.5 million garments per months with present installed capacity of 1500 machines.



INFRASTRUCTURE

Gainup garment division, with factory build up area of **288,200** sq. ft. houses state of art machineries and ETON system installed for producing garments zof international standard.





Home to Global Fashion Trends

Well experienced management team supported with highly technical expert team has established reputation of one of the best garments manufacturers in the industry. With installed capacity of 1500 machines, includes most sophisticated machines like “AUTOMATIC POCKET WELTING” machine, “AUTOMATIC POCKET ATTACHING MACHINE”, ETON SYSTEM, all machines with under bed thread trimmer (UTT) etc.

For value addition of garments, Gainup has an in house 12 color 18 pallet circular fully automatic printing machines, GLASS table printing, 3 manual printing machines, in house embroidery machine with 20 head. Cutting capacity requirements are supported automatic spreads by fully automatic cutting machine system capable of cutting more than 50,000 to 60,000 garments per day.



Garments Knitted, woven & Denim to PERFECTION



Quality System

Gainup has established quality control system starting YARN testing, fabric quality control, Cut panel quality control, on line sewing production quality control and finished products quality control procedures. It has implemented 5S quality system tolls, implemented LEAN manufacturing system in the production floor. Taking utmost care to maintain quality standards across all stages of production and following international quality standards procedures.

Gainup has fully implemented and sustained with ISO 9001: 2008 quality standard, SA 8000, GOTS (organic) certification for organic products, OEKO TEX certificate are our strength on commitment to global quality standard requirements.

Gainup is capable of manufacturing KNITTED, WOVEN and DENIM garments and versatile multi skill level of operators, ensure that all quality standards fulfilled as per the buyer standards and established itself as multi product producing factory, which is one of its key advantage to become leaders in this Export business. Multi skill employees forms the back bone of multi product production like KNITTED, WOVEN, DENIM and various type of fabric quality garments like polyester, Cotton / Lycra, Viscose, Denim etc. Also Multi skill operators provides the confidence to do styles of different category of garments like Mens, Ladies, Boys, Girls and infants.



Fashion Elegance & Style



LEAN manufacturing system followed in factory ensures high productivity with optimum quality in production line. Professional Industrial Engineers follow proper production process as per the Operation Bulletin made for each style of garments and productivity of garments. Quality systems established in floor, ensure that all garments are 100% checked at the production line itself and quality issues are arrested at the garmenting stage itself. We have implemented RFID based bundle tracking system in Sewing line. We can easily track production upto audit output through this. All machines contains unique QRCODE identification. Maintenance engineer can read this QRCODE using his mobile and update their status like preventive or breakdown or scheduled services. If any spares required for this service, they can generate indent to the stores. We can track the running machines, idle machines, spare used and machine utilization. We are using conveyor automation to avoid GTD issues at the time of shipment. We can easily track the carton boxes which is ready for shipment. CT - PAT complied packing area ensure that all packed materials are safe and secured as per customers' requirements. All safety procedures are in place to ensure that loading of Finished goods are done in more secured manner and fully complying the requirement of CT-PAT.



Making Strides with STANDARDS



Gainup has added the world class gloves division in the year 2018. Our research and development team coordination with technical team learning global need helped us to be one of the reputed world class products manufacturer in INDIA.

The factory spreads over 50,000 sq.ft. house with 400 state of art machineries of world class standard. Year on year we are continuously expanding our capacity and will have 800 machineries by end of 2021. Our Automotive printing and Heat transfer machineries inside our premises help us to execute timely delivery with competitive cost on our high quality products. We are equipped to produce over 125000 pairs monthly.

We are proud to unite the globe with our product. At present we are exporting to **Europe, Brazil, Russia, Singapore, Malayasia, Thailand, China, Turkey and Africa.**





Walking Ahead on The Growth Path

Special Fabrics

Synthetic Suede Leathers

Breathable, Moisture Absorbing & Odor - less fabrics

High Abrasion Property fabrics

Conductive Fabrics (Touch Sensitive)

Dot Embossing Fabrics

Water Resistance fabrics

Production Special Machines

Travel head click cutting machines 40 T and 20 T

Pattern taker sewing machine 40 cm to 120 cm width

Cylinder bed single needle machines

State of art single and double needle Overlock, Flat lock machines

OUR RANGE OF PRODUCTS

HIKING GLOVES

TREKKING GLOVES

BODY BUILDING GLOVES

CYCLING RIDE GLOVES

MOUNTAIN BIKE RIDE GLOVES

SKI GLOVES

WINTER GLOVES

CRICKET INNER GLOVES

SAFTY GLOVES



EXPECT

Great Things.,
The Best..



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EXPORTS IN LAST YEAR



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Excellence is Our
Attitude.,

Excellence is
The gradual result
of always striving
to do better





GAINUP

INDUSTRIES INDIA PVT. LTD.

ALL THIS HAS BEEN POSSIBLE BY

PROFESSIONALISM

COMMITMENT

TECHNOLOGY

GAINUP INDUSTRIES INDIA PVT. LTD.

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